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425
Silk Screen-able Pressure Sensitive
Acrylic Emulsion

Cox Sales Company 425 was developed for silk screening. In addition it is being used successfully for attaching single-ply TPO and EPDM roofing membranes.

It works particularly well on low surface energy substrates. It is fast drying, has superior initial tack and “re-tack”. It is plasticizer resistant. The 425 also has superior water resistance.

PROPERTIES	VALUES
Percent Solids	50.0 to 52.0%
Polymer Type	Acrylic
Brookfield Viscosity @ 25°C RVT #4 @ 20 rpm	9,000 to 11,000 cps
pH	7.0 to 8.5
Appearance (wet)	Milky White
Density, lbs/gallon	8.5
Odor	Slight Acrylic
Film Appearance (dry)	Clear
Specific Gravity	1.03

General Properties

Recommended Storage:

Protect from freezing. Recommended storage temperature is 60°F to 80°F(15°C to 25°C). Keep in tightly covered container.

Shelf Life:

Six months from date of manufacture.

Packaging:

Five gallon plastic pails, one-way drums.

DOT Label Required:

This product is not classified as a hazardous product under DOT or OSHA regulations. It does not contain any hazardous components at levels which have implications for labeling under these regulations.

Material Safety Data Sheet:

Consult all information contained in the Material Safety Data Sheet for this product.

FDA Status:

The formulation of 425 complies with F.D.A. Regulations concerning Food Packaging Adhesives/F.D.A. Status 21CFR175.105, 21CFR175.125 and 29CFR 1200 ****No Hazardous Ingredients****

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